

THE JOURNAL OF COMMERCE TOP 100 EXPORTERS IN 2009: U.S. FOREIGN TRADE VIA OCEAN CONTAINER TRANSPORT

'09 RANK	JoC TOP 100 IMPORTERS	HEADQUARTERS	TEUs IN 2009	WEB SITE	SECTOR
1	AMERICA CHUNG NAM <i>Exports recycled paper to China's largest containerboard manufacturer and sister company, Nine Dragons Paper Industries, whose annual consumption is almost 6 million tons.</i>	City of Industry, Calif.	259,300	www.acni.net	Paper/Recyclables
2	KOCH INDUSTRIES <i>Private U.S. company. More than 37 percent of its container volume is from the Harmon Associates unit of Georgia-Pacific.</i>	Wichita, Kan.	120,600	www.kochind.com	Conglomerate
3	INTERNATIONAL PAPER <i>Acquisition of Svenska Cellulosa's Asia packaging business expected to close by end of June. Acquired Weyerhaeuser's containerboard, packaging and recycling business for \$6 billion in 2008.</i>	Memphis	120,100	www.ipaper.com	Paper/Forest Products
4	WEYERHAEUSER <i>Owns or leases 6 million U.S. timberland acres. Sold containerboard, packaging and recycling business to International Paper for \$6 billion in 2008. Owns Westwood Shipping.</i>	Federal Way, Wash.	112,500	www.weyerhaeuser.com	Forest/Paper Products
5	NEWPORT CH INTL. <i>A partnership with Canusa Hershman Recycling exports paper, steel and plastics recyclables to Asia, primarily China. Three-fourths of annual volume is exported.</i>	Orange, Calif.	110,900	www.newportchintl.com; www.chrecycling.com	Paper/Steel / Plastics Recyclables
6	DOW CHEMICAL <i>Acquired Rohm & Haas in 2009 for \$15 billion. Sold Americas Stryenics joint venture and Styron unit earlier this year.</i>	Midland, Mich.	103,000	www.dow.com	Diversified
7	CARGILL <i>Private U.S. company with more than \$116 billion in revenue. Major investor in global phosphate, potash and nitrogen specialist Mosaic. Owns Cargill Ocean Transportation.</i>	Wayzata, Minn.	90,300	www.cargill.com	Conglomerate
8	POTENTIAL INDUSTRIES <i>Exports wastepaper, primarily to mainland China.</i>	Wilmington, Calif.	90,000	www.wilmingtonindustrialpark.org/business	Paper/Recyclables
9	DENISON INTERNATIONAL <i>Exports wastepaper, primarily to mainland China.</i>	Diamond Bar, Calif.	86,900	N/A	Paper/Recyclables
10	PROCTER & GAMBLE <i>Products More than 30 percent of 2009 sales were to developing markets. Placing new focus on 40 best-selling brands. Sold prescription drug unit in 2009. Acquisition of Natura Pet Products expected to close in June.</i>	Cincinnati	78,000	www.pg.com	Mfg-Consumer
11	DUPONT <i>Sold two performance polymers to Celanese in 2010. Brands include Pioneer Hi-Bred International. Owns 72 percent of Solae, a St. Louis soy ingredient product company.</i>	Wilmington, Del.	74,300	www.dupont.com	Diversified
12	JC HORIZON <i>Serves the Asia-Pacific recycled pulp and paper products market, primarily China, where it has several offices.</i>	Arcadia, Calif.	72,400	www.jchorizonltd.com	Paper/Paper Products/ Recyclables
13	EXXONMOBIL CHEMICAL <i>A subsidiary of ExxonMobil that produces and markets petrochemicals in automobile, packaging, construction/industrial and personal care sectors. Two-thirds of sales come outside the U.S. Expanding in Asia.</i>	Houston	70,700	www.exxonmobilchemical.com	Chemicals
14	CEDARWOOD-YOUNG (ALLAN CO.) <i>Processes more than 1.3 million tons a year of paper, glass, plastics, aluminum, e-waste and other recyclables in 12 California plants</i>	Baldwin Park, Calif.	68,800	www.allancompany.com	Paper/Recyclables
15	SHINTECH <i>Largest U.S. producer of polyvinyl chloride. Parent is Shin-Etsu Chemical of Japan.</i>	Houston	66,900	www.shintechinc.com	Chemicals
16	DELONG <i>Private company with grain, fertilizer, agrichemicals, seed, feed and pet food operations. Transport unit is Del.</i>	Clinton, Wis.	65,100	www.delongcompany.com	Animal Feed/Grain
17	SIMS METAL MANAGEMENT <i>Part of Australia's Sims Group, which acquired Metal Management last year and rebranded the global electronics and metals recycling business under Sims Metal Management.</i>	New York	60,700	www.simsmm.com	Metals/Electronics/ Recyclables
18	MEADWESTVACO <i>Closed or restructured 16 facilities and cut 13 percent of global work force in 2009. More than two-thirds of 2009 revenue came from U.S. operations. Exports represented 13 percent of U.S. sales last year.</i>	Richmond, Va.	58,100	www.mwv.com	Diversified
19	GENESIS RESOURCE ENTERPRISES <i>Exports wastepaper to Asia, primarily to mainland China from New York.</i>	Springfield, N.J.	54,800	N/A	Paper/Recyclables

For further information, contact Marsha Salisbury, JoC research editor, msalisbury@joc.com, 973-848-7024.

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20	CELLMARK GROUP	Corte Madera, Calif.; Norwalk, Conn.	51,300	www.cellmark.com	Paper/Paper Products/ Recyclables
<i>Overall 2009 global volume was 5 million tons. The paper, packaging and recycling divisions are based in the U.S. Only the pulp business is based in Sweden at parent Cellmark.</i>					
21	ALLENBERG COTTON	Cordova, Tenn.	46,900	www.allenberg.com	Cotton
<i>Cotton merchandising division of Paris-based Louis Dreyfus Group is in the midst of a merger with Dunavant Enterprises.</i>					
22	ARMY & AIR FORCE EXCHANGE SERVICE	Dallas	46,200	www.aafes.com	Retail
<i>\$10 billion military retailer operates more than 3,100 facilities in the U.S. and worldwide. Funded solely through its sales, it sells at low price via on-base locations; online exchange catalog and store; and online mall to authorized customers.</i>					
23	BASF	Florham Park, N.J.	44,000	www.basf.us	Chemicals-Diversified
<i>Global headquarters in Germany. The North American unit had \$13 billion in 2009 sales. Acquired competitor Ciba Holding in April 2009.</i>					
24	ARCHER DANIELS MIDLAND	Decatur, Ill.	42,800	www.admworld.com	Agriculture
<i>Agricultural processor for food ingredients, animal nutrition, biofuel and industrial products. Owns or leases 1,700 barges, 23,500 railcars, 700 trucks and 1,600 trailers.</i>					
25	SCOULAR	Omaha	42,600	www.scoular.com	Agriculture/Foodstuffs
<i>Privately held, employee-owned food, feed and renewable fuel agricultural products marketing company. NVOCC and forwarder TSC Container Freight is a separate division.</i>					
26	RAYONIER	Jacksonville, Fla.	38,800	www.rayonier.com	Forest/Paper Products
<i>Structured as a timber real estate investment trust. 40 percent of sales are international. Core businesses are timber, cellulose specialty performance fibers and real estate.</i>					
27	MEGA FIBER	Brea, Calif.	37,600	N/A	Paper/Recyclables
<i>Exports recycled paper to mainland China.</i>					
28	ADVANCED STEEL RECOVERY	Fontana, Calif.	37,400	www.advancedsteel.com	Metals/Recyclables
<i>Offers industrial scrap metal management program, including online tracking and payments, and direct delivery to steel mills.</i>					
29	JBS USA	Greeley, Colo.	35,600	www.jbsswift.com; www.pilgrimspride.com	Refrigerated Meats/Poultry
<i>Brazil's JBS Group acquired processor Swift & Co. in 2007, Smithfield Beef Group in 2008 and a majority share in Pilgrim's Pride, the largest U.S. poultry products producer and processor for \$800 million, in 2009.</i>					
30	H. MUEHLSTEIN/RAVAGO AMERICAS	Norwalk, Conn.	34,800	www.muehlstein.com; www.ravago.com	Chemicals
<i>Global reseller of plastic and rubber polymers is a member of Ravago Americas.</i>					
31	EASTMAN CHEMICAL	Kingsport, Tenn.	34,600	www.eastman.com	Chemicals/Plastics
<i>Completed the acquisition of Genovique Specialties in May. Reviewing strategic options, including a possible divestiture, for PET business in the Performance Polymers segment.</i>					
32	INTERNATIONAL FOREST PRODUCTS	Foxboro, Mass.	32,800	www.ifpcorp.com	Paper/Recyclables
<i>Part of Kraft Group, which also includes Rand-Whitney, Gillette Stadium, the New England Patriots and the New England Revolution soccer team.</i>					
33	WAL-MART STORES	Bentonville, Ark.	32,400	www.walmartstores.com	Retail
<i>The world's largest retailer with 8,416 stores and 2 million associates had \$305 billion in U.S. and \$100 billion in international net sales in year ending Jan. 31. Packaging and inventory reduction initiatives continue.</i>					
34	TOYOTA TSUSHO AMERICA	Georgetown, Ky.	31,400	www.taiamerica.com	Conglomerate
<i>Operates trading and supply chain management within Toyota Group. Global headquarters in Japan. Has metals, machinery/electronics, chemicals/plastics, automotive, agriculture/food and consumer products divisions.</i>					
35	EKMAN RECYCLING	Brick, N.J.	29,700	www.ekmanrecycling.com	Paper/Recyclables
<i>Ekman Group acquired materials recovery firm KC International in 2004 and formed Ekman Recycling.</i>					
36	SINO PAPER	Fullerton, Calif.	29,300	N/A	Paper/Recyclables
<i>Recycler exports wastepaper to Asia, primarily mainland China.</i>					
37	SAM & JENNY	Bellevue, Wash.	28,200	N/A	Paper/Recyclables
<i>Exports wastepaper from the West Coast to Asia, primarily mainland China and South Korea.</i>					
38	ANDERSON HAY & GRAIN	Ellensburg, Wash.	27,900	www.anderson-hay.com	Animal Feed
<i>Ships hay and straw through Pacific Northwest ports to Asia. Opening office in China.</i>					
39	KIMBERLY-CLARK	Dallas	27,300	www.kimberly-clark.com	Mfg-Consumer Goods
<i>Health and hygiene company operates in 35 countries and exports to 150. 53 percent of 2009 revenue came from U.S. business.</i>					

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40	WM RECYCLE AMERICA <i>A national network of recycling services in paper, plastics and electronics, Subsidiary of Waste Management. Operates more than 100 recycling plants in North America.</i>	Houston	26,700	www.recycleamerica.com	Diversified/Recycler
41	TZENG LONG USA <i>Wastepaper recycling and secondary paper fiber firm is the U.S. branch of Cheng Loong, a paper and corrugated carton manufacturer in Taiwan. Owns two wastepaper-packing plants in California.</i>	Commerce, Calif.	26,400	www.tzenglong.com	Paper/Recyclables
42	AJC INTL. <i>Private meat, poultry, fruit, vegetable and seafood distributor specializes in refrigerated foods with its own brands. Provides cargo logistics and operates warehouses in the U.S. and overseas.</i>	Atlanta	25,800	www.ajcfood.com	Food/Refrigerated
43	G.A. PAPER INTL. <i>Head office in Markham, Ontario. Exports recycled paper and products from mid-Atlantic ports, primarily to the Mediterranean, North Africa and Middle East.</i>	Tampa, Fla.	25,500	www.gapaper.com	Paper/Recyclables
	ITochu INTL. <i>North American unit of parent Itochu Japan. Trading company manages investments, 27 subsidiaries and affiliates. Export strength in the Itochu Chemicals Americas unit.</i>	New York	25,500	www.itochu.com	Diversified
45	SMURFIT-STONE CONTAINER <i>Containerboard and corrugated packaging producer and paper recycler. Filed for Chapter 11 bankruptcy protection in January 2009.</i>	Creve Coeur, Mo.; Chicago	25,100	www.smurfit-stone.com	Paper Products/Recyclables
46	CATERPILLAR <i>2009 sales off 37 percent year-over-year. Manufactures construction and mining equipment, engines and turbines with global dealer network. Manufactures and distributes trucks with Navistar.</i>	Peoria, Ill.	25,000	www.cat.com	Mfg-Machinery
47	3M <i>More than 63 percent of \$23.1 billion in 2009 worldwide revenue came from international sales. Operates in 28 states and more than 65 countries.</i>	St. Paul, Minn.	24,800	www.3m.com	Chemicals
48	BAILEY BROTHERS FARMS <i>Exports from the West Coast to the Middle East and Asia.</i>	Ephraim, Utah	24,200	N/A	Animal Feed/Grain
49	CONAGRA FOODS <i>New Lamb Weston sweet potato plant to open in November near Delhi, La. Acquired Elan Nutrition in April.</i>	Omaha	24,100	www.conagra.com	Food-Diversified
50	SABIC INNOVATIVE PLASTICS <i>Rebranded upon the \$11.6 billion Sabic acquisition of former GE Plastics in 2008. Offers engineering thermoplastics materials solutions in resins, films and polymer shapes.</i>	Pittsfield, Mass.	23,800	www.sabic-ip.com	Chemicals/Plastics
51	SMITHFIELD FOODS <i>Sold Smithfield Beef to JBS Group in 2008. Diversified foods include fresh and packaged pork, turkey and gourmet foods. Brands include Farmland Foods, Armour-Eckrich, John Morrell and Butterball.</i>	Smithfield, Va.	23,500	www.smithfieldfoods.com	Food/Refrigerated
52	TYSON FOODS <i>Processes and markets beef, poultry and pork and produces prepared food products. Produces poultry in Mexico, Brazil, China and India, and beef in Argentina. New refrigerated pet food business.</i>	Springdale, Ark.	23,300	www.tyson.com	Refrigerated Meats/Poultry
53	CGB ENTERPRISES <i>Large inland-river shipper owned by cooperative Zen-Noh and trading firm Itochu. Specializes in grain, soybean processing, bioenergy and fertilizer trade. Operates barge fleet and owns Consolidated Terminals & Logistics.</i>	Mandeville, La.	22,400	www.cgb.com	Agriculture/Diversified
54	BUCKEYE TECHNOLOGIES <i>Manufacturer and marketer of cellulose-based specialty products. Operates facilities in the U.S., Germany, Canada and Brazil. 67 percent of sales are outside the U.S.</i>	Memphis	22,200	www.bkitech.com	Mfg-Specialty Fibers/ Non-Wovens
55	MILLS BROTHERS INTERNATIONAL <i>Exports grain and beans to Asia from the West Coast. Subsidiaries include Global Harvest Foods and Northwood Farms.</i>	Kent, Wash.	21,900	N/A	Food/Grain
56	MITSUI & CO. (USA) <i>Largest overseas subsidiary of Japan's Mitsui & Co., which has 154 offices in 66 countries, including 10 in the U.S.</i>	New York	21,200	www.mitsui.com	Conglomerate
	YAO YANG ENTERPRISES/ SUNSHINE PAPER <i>Exports wastepaper primarily from the West Coast to Asia, mostly mainland China.</i>	Los Alamitos, Calif.	21,200	N/A	Paper/Recyclables
58	T&T GROUP <i>Supplies recycled plastic scrap and synthetic resins to six reprocessing and compounding plants in China's Pearl River Delta.</i>	Humble, Texas	20,400	www.ttgp.com	Chemicals/Recyclables

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59	TRANS COASTAL SUPPLY <i>Established in 2008. Markets agri-feed and grain.</i>	Decatur, Ill.	20,100	www.agriload.com	Animal Feed/Grain
60	HANESBRANDS <i>Spun off from Sara Lee in 2006. Brands include L'Eggs, Just My Size, Champion, Bali, Playtex, Wonderbra, Duofold, Outer Banks and Barely There.</i>	Winston Salem, N.C.	20,000	www.hanesbrands.com	Apparel Mfg.
61	DEERE <i>Opened new manufacturing and parts distribution facility in Domodedovo, Russia, in April.</i>	Moline, Ill.	19,900	www.deere.com	Mfg-Equipment
	RIO TINTO MINERALS <i>Mineral group in U.S. produces U.S. Borax borates and Luzenac talc. A union lockout in January at U.S. Borax was resolved in May.</i>	Greenwood Village, Colo.	19,900	www.riotintominerals.com	Minerals
63	ABITIBIBOWATER <i>Abitibi Consolidated and Bowater merged in 2008. Filed for bankruptcy protection in U.S. and Canada in April 2009. Recently filed framework for reorganization under Chapter 11 debtor-in-possession.</i>	Greenville, S.C.	19,500	www.abitibibowater.com	Paper/Forest Products
64	NESTLE <i>Swiss parent is the world's largest food company. Launched 880,000-square-foot distribution center in Anderson, Ind., in 2009, with plans to expand to 1 million square feet by 2011.</i>	Glendale, Calif.; St. Louis; Greenwich, Conn.	19,300	www.nestle.com	Food/Beverages/Pet Food
65	DOMTAR <i>North American manufacturer of pulp and paper. Markets paper products and produces lumber and wood products. Expected to close on sale of forest products business to Eacom Timber in June. Owns Domtar Distribution Group.</i>	Fort Mill, S.C.; Montreal	19,200	www.domtar.com	Paper /Forest Products
66	SEARS HOLDING <i>Operating parent of Kmart and Sears since 2005, with some 3,921 stores in U.S. and Canada. Owns Land's End, Great Indoors, Orchard Supply Hardware. Operates 39 domestic distribution centers.</i>	Hoffman Estates, Ill.	19,200	www.searsholdings.com	Retail-Consumer Goods
67	JETWAY INTERNATIONAL <i>Supplies plastic scrap and off-grade seconds to recyclers via West Coast ports to Hong Kong.</i>	Pomona, Calif.	18,900	www.jetwayinternational.net	Plastics/Recyclables
	KAMIN <i>Mines, produces and exports kaolin clay primarily to Asia via Savannah.</i>	Macon, Ga.	18,900	www.kaminllc.com	Minerals-Clay
69	EASON FOODS <i>Exports poultry to Asia, primarily China.</i>	Mira Loma, Calif.	18,600	N/A	Poultry
70	GILDAN ACTIVEWEAR <i>Manufacturer and marketer of knit apparel for logo, screen-print markets and work uniforms. Opened distribution center in Charleston, S.C., in May, and is expanding another in Eden, N.C.</i>	Montreal	18,200	www.gildan.com	Apparel Mfg.
71	CHEVRON <i>Integrated energy company also develops, manufactures and markets lubricants and fuel oil additives.</i>	San Ramon, Calif.	17,400	www.chevron.com	Chemicals
72	FORD MOTOR <i>Operates 80 plants worldwide. Working without government bailout money. Brands include Ford, Lincoln, Mercury and Volvo, which it's selling to Zhejiang Geely.</i>	Dearborn, Mich.	17,000	www.ford.com	Mfg-Automobiles
73	GRAPHIC PACKAGING HOLDING <i>Combined with Altiivity Packaging in 2008. Exports packaging for the beverage and consumer product industries.</i>	Marietta, Ga.	17,000	www.graphicpkg.com	Paper Products
74	JORDAN TRADING <i>Exports recycled paper to Asia, primarily mainland China.</i>	Kingston, N.Y.	16,600	N/A	Paper/Recyclables
75	MILITARY SURFACE DEPLOYMENT & DISTRIBUTION COMMAND <i>Deploys and sustains more than 90 percent of Defense Department equipment and supplies by leveraging the capability of commercial industry and other military services.</i>	Fort Eustis, Va.,	16,500	www.sddc.army.mil	Military Goods
76	DAVID J. JOSEPH <i>Trader with 57 scrap processing facilities in the U.S., including 15 automobile shredders and one municipal shredder.</i>	Cincinnati	16,400	www.djj.com	Metal/Recyclables
77	TOUTON USA <i>U.S. subsidiary of French trader in cocoa, coffee, grains, vanilla and spices started in the U.S. in 2008.</i>	Carmel, Ind.	16,300	www.touton.com	Foods
78	HONEYWELL INTERNATIONAL <i>Diversified businesses supply the aerospace, automation and control, specialty materials, and transportation industries. Announced \$1.1 billion binding offer of Sperian Protection, subject to regulatory review.</i>	Morristown, N.J.	16,200	www.honeywell.com	Diversified
79	RESOURCE MANAGEMENT COS. INTL. <i>Exports recycled paper to Asia, primarily mainland China.</i>	City of Industry, Calif.	16,100	www.rmrecycle.com	Paper/Recyclables

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80	U.S. AGENCY FOR INTERNATIONAL DEVELOPMENT <i>Works with more than 3,500 U.S. companies and 300 U.S. private volunteer organizations. All commodities must be marked "From the American People." PL-480 cargo has U.S.-flag cargo preference rules.</i>	Washington	15,800	www.usaid.gov	Humanitarian Aid
81	FRUIT OF THE LOOM <i>A Berkshire Hathaway company. Includes Russell Corp., VF Brands and Spalding. Exports production materials for manufacturing.</i>	Bowling Green, Ky.	15,700	www.fruit.com	Apparel Mfg.
82	PEREZ TRADING <i>Markets paper, packaging and equipment for the graphics arts industry in the U.S. Southeast, Caribbean and Latin America.</i>	Miami	15,000	www.pereztrading.com	Paper/Packaging
83	STAPLE COTTON COOPERATIVE ASSOCIATION <i>Cotton cooperative for Memphis/Eastern upland cotton crop. Offers crop financing, warehousing and marketing.</i>	Greenwood, Miss.	14,800	www.staplctn.com	Cotton
84	KRAFT FOODS <i>Divested the Post cereal business in 2008 and the pizza business in 2009. Acquired Cadbury in 2009.</i>	Northfield, Ill.	14,300	www.kraft.com	Food, Beverages
85	HEINZEL IMPORTS & EXPORTS <i>Pulp, paperboard and paper trader. Manufactures pulp and paperboard in Europe.</i>	New York	14,200	www.heinzgroup.com	Paper/Paper Products
86	SUPERIOR JALI INTL. <i>Asian market specialist in dried meals and dairy products.</i>	Monterey Park, Calif.	14,100	www.superiorjali.com	Agricultural/Animal Feed
87	CELANESE <i>Manufactures in North America, Europe and Asia and is expanding manufacturing in mainland China. Has a joint venture with Sabic for Saudi Arabia production facility. Acquired two DuPont product lines this year.</i>	Dallas	14,000	www.celanese.com	Chemicals
	GOODYEAR TIRE & RUBBER <i>Manufactures and markets tires and rubber-related chemicals in 57 plants in 23 countries. Brands also include Dunlop, Kelly, Fulda and Sava. Reduced inventory by \$1 billion last year vs. 2008.</i>	Akron, Ohio	14,000	www.goodyear.com	Mfg-Tire & Rubber
89	PRICE SMART <i>Price Club founders operate 27 warehouse clubs in Central America and the Caribbean. Trinidad club just opened, and Panama City club was recently relocated.</i>	San Diego	13,900	www.pricemart.com	Warehouse Club
90	ALCO IRON & METAL <i>Sells new, surplus and secondary aluminum and stainless steel. Business units include metal scrap, fabrication and demolition.</i>	San Leandro, Calif.	13,600	www.alcometals.com	Metals/Recyclables
91	NORSKE SKOG RECYCLED PAPER <i>Producer of newsprint and magazine paper, with 14 paper mills worldwide.</i>	Lysaker, Norway	13,200	www.norskeskog.com	Paper/Paper Products
92	WESTERN WOODS <i>Lumber and wood products distributor.</i>	Chico, Calif.	13,000	www.westernwoodsinc.com	Forest/Wood Products
93	COLGATE-PALMOLIVE <i>About 75 percent of sales are from international operations. Pet nutrition products represented 14 percent of global 2009 sales.</i>	New York	13,000	http://investor.colgate.com	Diversified
94	DUNAVANT ENTERPRISES <i>In the midst of a merger with Allenberg Cotton, the cotton merchandising division of Paris-based Louis Dreyfus Group.</i>	Memphis	13,000	www.dunavant.com	Cotton
95	CENTRAL NATIONAL GOTTESMAN <i>CNG division handles pulp, paper, paperboard and newsprint. Lindenmeyr division handles fine papers.</i>	Purchase, N.Y.	12,500	www.cng-inc.com	Paper/Paper Products
96	MICHELIN NORTH AMERICA <i>Makes Michelin, BF Goodrich, Uniroyal and Energy Saver tires. Closed Opelika plant in late 2009. 10-year U.S. military contract for all ground and aircraft tires ends in 2017.</i>	Greenville, S.C.	12,400	www.michelin-us.com	Mfg-Tire & Rubber
97	ZEN-NOH UNICO AMERICA <i>Tokyo-based federation of cooperatives. Zen Noh Grain, a subsidiary, specializes in grain and animal feed exports to Japan. Affiliated with Unicoop Japan.</i>	Covington, La.	12,200	www.unicoop.co.jp/gaiyo/english.pdf	Animal Feed/Grain
98	CALAWAY TRADING <i>Production facilities in California, Washington and Oregon.</i>	Ellensburg Wash.	11,800	www.calagri.com	Animal Feed/Grain
99	PACCESS <i>Paper, fiber and packaging divisions. Exports mostly to China and southern Europe from U.S. East and Gulf coast ports.</i>	Portland, Ore.	11,700	www.paccessglobal.com	Paper/Packaging
100	C.G. ROXANE <i>Has licensing agreement with Crystal Geyser Water, an Otsuka America company, to produce Crystal Geyser Alpine Spring Water.</i>	Olancho, Calif.	11,600	www.crystalgeyserasw.com	Beverages